

4111 E 37th St N Wichita, KS 67220 Telephone: 855-831-6353 Email: pipelinesafety@fhr.com Website: www.fhr.com

Flint Hills Resources owns and/or operates over 4000 miles of pipeline systems. In Texas, Flint Hills Resources, operates pipeline systems that transport crude oil, refined petroleum products, chemicals, and natural gas liquids, efficiently, reliably and safely.

The refined products, including gasoline, diesel, and jet fuel, are transported to distribution terminals for delivery to consumers throughout the state.

# FLINT HILLS RESOURCES INTEGRITY MANAGEMENT PROGRAM

Flint Hills Resources is committed to maintaining the highest standards in safety. Flint Hills Resources has an Integrity Management Program that is designed to protect the mechanical integrity, safety, and reliability of its pipelines. Flint Hills Resources adheres to federal and state regulations and also partners with local emergency responders to verify that this integrity management plan is appropriate for each section of its pipelines.

One Call Center	Telephone Number		
811 National	811	www.call811.com	
Texas 811	811	www.texas811.org	

# EMERGENCY CONTACT: Southeast Texas: 1-888-718-6597 Southern Operating Group: 1-800-666-0051 or 1-800-666-0150

TEXAS COUNTIES OF		PRODUCTS DOT GUI	DEBOOK#:
Aransas Bastrop Bee Bell Bexar Brooks Caldwell Calhoun Chambers DeWitt Falls Galveston Goliad Gonzales Gregg Guadalupe Harris Harrison Hill	Johnson Karnes Kleberg Liberty Mclennan Milam Nueces Orange Panola Refugio Robertson Rusk Sabine San Augustine San Patricio Shelby Starr Tarrant Travis	Acetylene Anhydrous Ammonia Benzene Butadiene Butane Crude Diesel Dripolene Gasoline Hydrogen Jet Fuel Light Cycle Oil Methanol Naphtha Natural Gas Natural Gas Condensate (Y-Grade) Natural Gasoline Nitrogen Oxygen Propane Propylene	116 125 130 116P 115 128 128 130 128 130 128 131 128 128 128 128 128 128 128 128 128 12
Hill Travis Jasper Victoria Jefferson Williamson Jim Wells Wilson	Victoria Williamson	·	–



Contact the Texas One Call Center by calling 811 at least 48 hours, but not to exceed 14 calendar days before you want to dig. The One Call Center will notify Flint Hills Resources and other utilities of your intent to dig.



Wait for facility owners to mark their underground facilities using paint, flags and/or stakes.

Confirm that all facilities have been marked. If you know or believe that facilities have not been properly marked, you must make another call to the one call center before beginning any excavation work.



When digging within 25 feet of a Flint Hills Resources pipeline, a representative from the company must be present during the excavation.

Expose the underground facility by carefully hand-digging or using other non-mechanized equipment until the location and route is confirmed.

Continue to use caution even after the facility is exposed. Obey safe excavating practices and your state laws.

**1** TX25

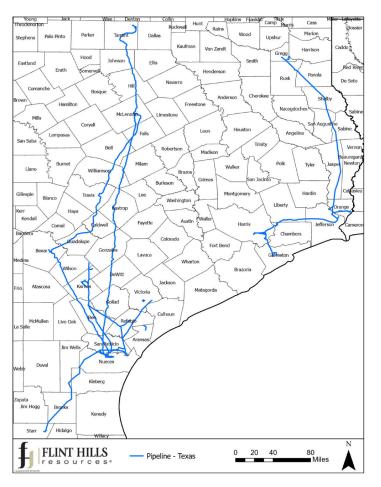


EXCAVATE

# Flint Hills Resources

#### **CALL BEFORE YOU DIG**

Before you dig, drill, blast, or move any ground near a pipeline, call 811. This free call notifies your local one call center to have representatives of underground utilities come out and mark their facilities at no charge to you. Required by law, calling 811 can save your life, decrease the cost of your project, and prevent damage to our underground pipeline transportation system.











REPORT

### **RECOGNIZE**

Your sense of sight, sound and smell may help you recognize the signs of a pipeline leak.

- Sight Seeing a pool of liquid with a sheen or unusual smell, a white cloud or fog, discolored vegetation, flames or vapors, oily sheen or water bubbling near a pipeline without obvious reason.
- **Sound** Hearing a hissing, roaring or bubbling sound from the ground or water near a pipeline.
- Smell Smelling a strange or unusual smell, such as a strong petroleum odor or "rotten eggs" near a pipeline.

#### **REACT**

- **DO** stop work immediately.
- **DO** turn off and leave equipment and vehicles.
- **DO** immediately leave the area, on foot, in an upwind or crosswind direction, away from any vapors or fumes.
- DO warn others to stay away.
- DO NOT do anything that might ignite the leaking product, including making a phone call, starting an engine or driving a vehicle, lighting a match, or even switching on or off a light.

**DO NOT** operate any pipeline valves. **DO NOT** touch or inhale the product.

## REPORT

- · Get to a safe place, then:
- Call 911 or the local fire or police department.
- When it is safe to do so, call the Flint Hills Resources 24-hour emergency numbers

SETX: 1-888-718-6597 SOG: 1-800-666-0051 or 1-800-666-0150



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